

**METHOD OF REDUCING FOLDING RESISTANCE AND CORRECTING SCORE
LINE MISREGISTER AND PRODUCT OF THE METHOD**

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ABSTRACT OF THE DISCLOSURE

The present invention is directed to a method of reducing a container's folding resistance, and improving a container's overall ability to tolerate score line misregister. The method includes forming a container blank having a panel wherein the panel includes a score line. Also, the method includes interposing a relief region along the score line, wherein the score line is aligned with the relief region. The relief region includes a plurality of relief profiles or cuts through the blank/container's material. The relief profiles may be of any geometric shape.